

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 83MM MENTHOLATED FOIL FTB
BRAND CODE: 1590 (STD)(MF)

EFFECTIVE DATE: 10/04/91
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM	FIELD MENTHOL	:	.50 MG/CIGT	.45 - .55
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	8.50	IN. H2O	FRESH MENTHOL	:	.60 MG/CIGT	.55 - .65
DILUTION TARGET	:	25.0 +/-	5.0 %				

TIPPING PAPER : 62MM X 3500M WHIT TORN. PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB
TROPICAL FILLER-PACK OV: A1580 - 12.00% MARLBORO LIGHTS MENTHOLATED FOIL FTB - TROPICAL

CIGARETTE PAPER : 27.25MM X 6700M 33CU/0.6% (K/D137/E878) 10-704-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL : 16-004-F 11MM 19# ALU FOIL SURF TREAT/3.5MG/155MM

REASON FOR CHANGE : CIGARETTE SPECIFICATION UPDATED TO REFLECT THE
: CURRENT STATUS FOR LOUISVILLE ADHESIVES, NO WEIGHT
: CHANGE, OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: *E. R. Waller*

SUPERCEDES SPECIFICATION DATED: 9/02/91

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